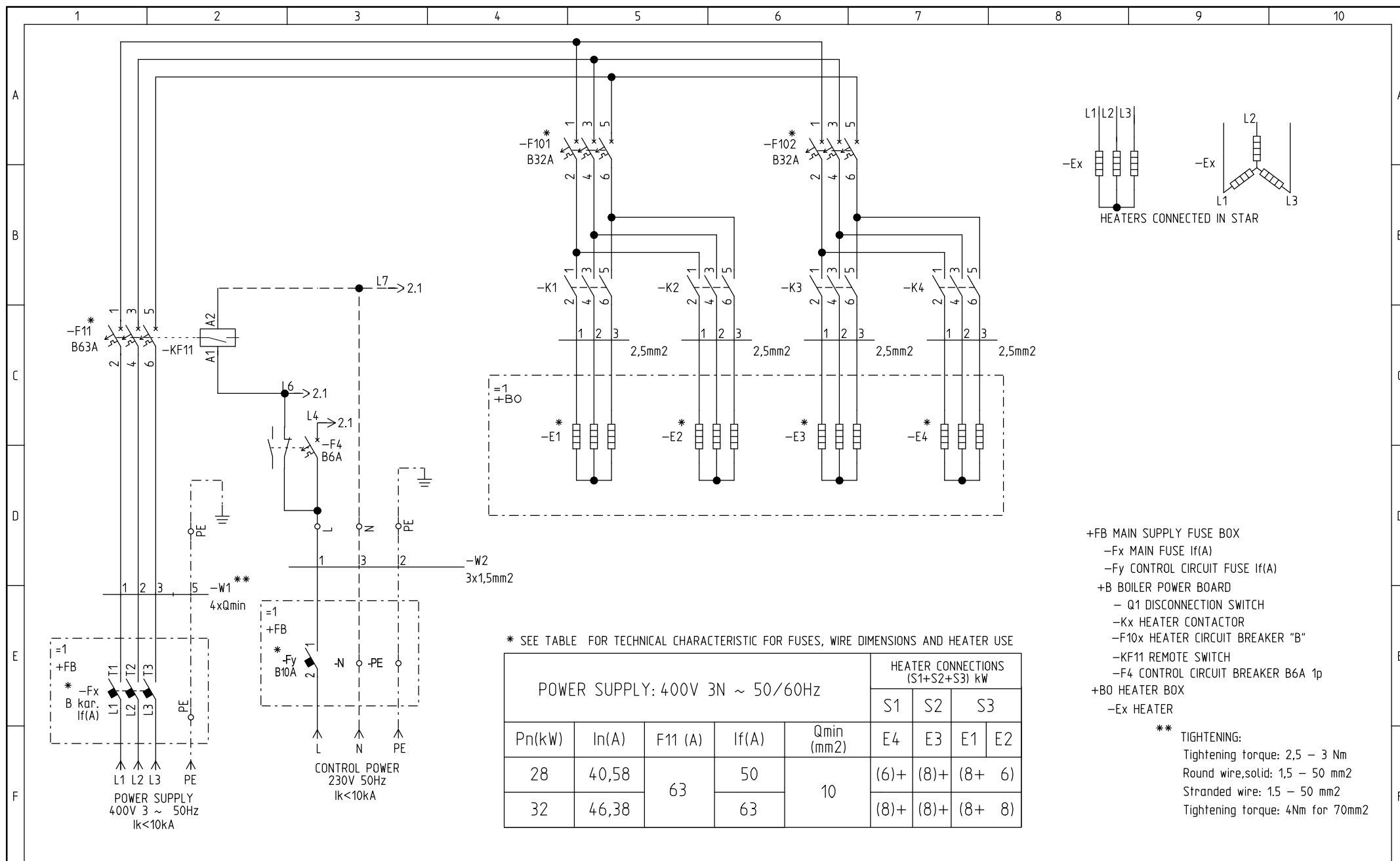
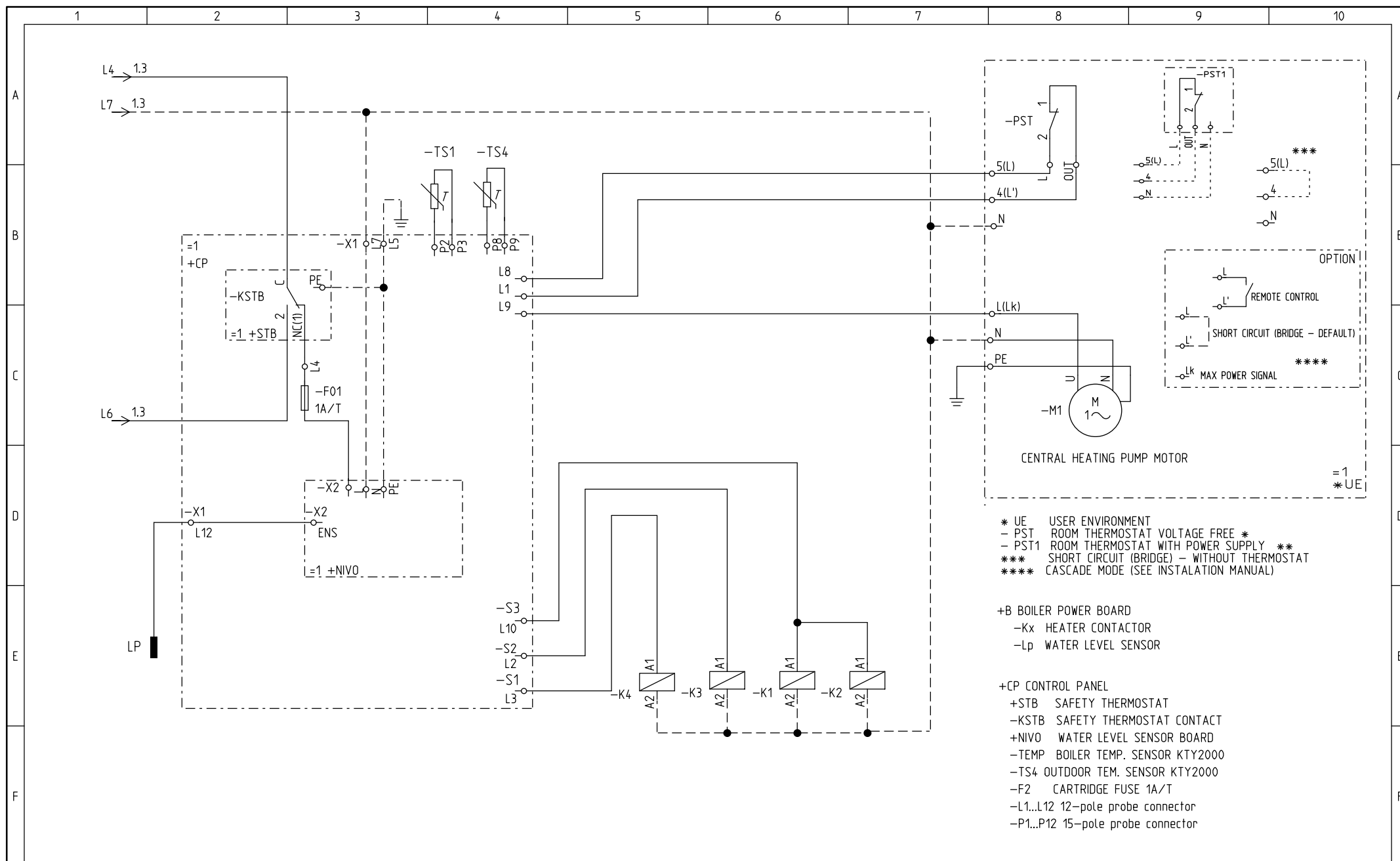
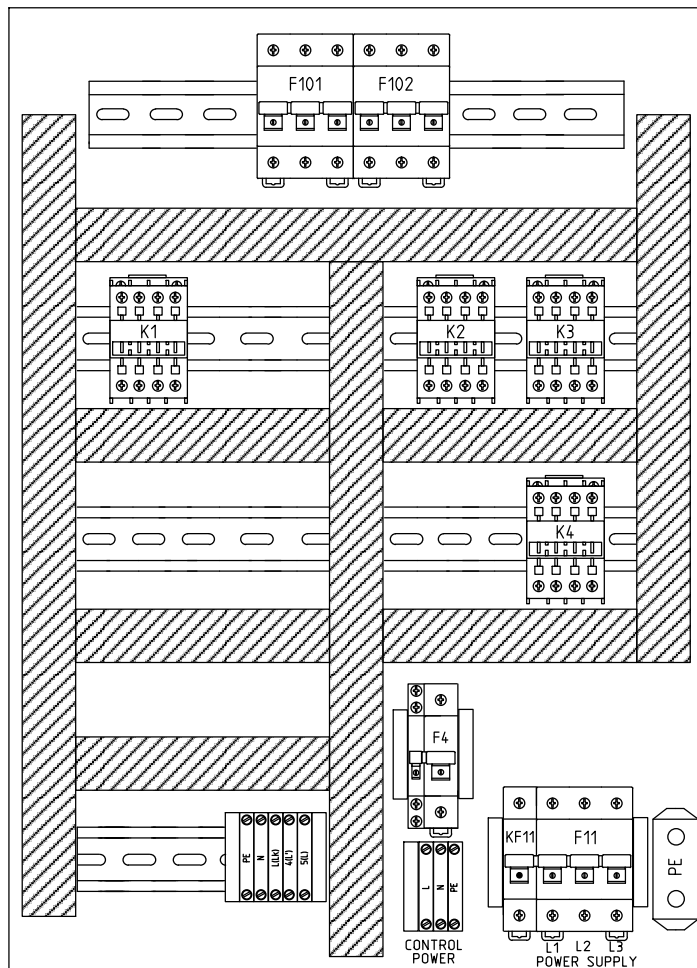


- +FB MAIN SUPPLY FUSE BOX
- Fx MAIN FUSE If(A)
- Fy CONTROL CIRCUIT FUSE If(A)
- +B BOILER POWER BOARD
- Q1 DISCONNECTION SWITCH
- Kx HEATER CONTACTOR
- F10x HEATER CIRCUIT BREAKER "B"
- KF11 REMOTE SWITCH
- F4 CONTROL CIRCUIT BREAKER B6A 1p
- +BO HEATER BOX
- Ex HEATER

**** TIGHTENING:**
 Tightening torque: 2,5 – 3 Nm
 Round wire, solid: 1,5 – 50 mm²
 Stranded wire: 1,5 – 50 mm²
 Tightening torque: 4Nm for 70mm²



MECHANICAL PLAN

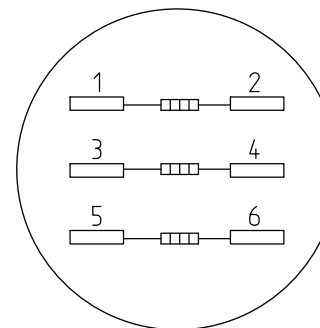


POWER UP STEPS TABLE

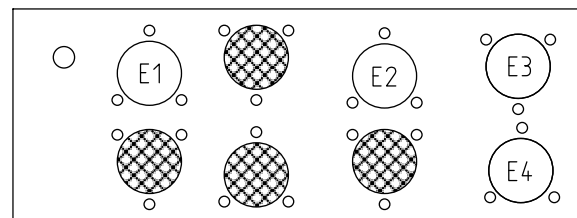
STEP	HEATER GROUP			POWER [kW]:	
	S1	S2	S3	28kW	32kW
1.				6	8
2.				8	8
3.				14	16
4.				14	16
5.				20	24
6.				22	24
7.				28	32

OFF
 ON

HEATER CONNECTION



HEATERS POSITIONS



E1 – K1
E2 – K2
E3 – K3
E4 – K4